



Membrane Separation Technology: An Overview

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DESCRIPTION

Membrane separation is a method that uses tiny pores or gaps in the molecular arrangement of a continuous structure to selectively separate (fractionate) components. Pore size and separation driving force are used to categorize membrane separations into Micro Filtration (MF), Ultra Filtration (UF), Ion-Exchange (IE), and Reverse Osmosis (RO). The membrane separations can be broadly expanded to cover not only the separation of gaseous mixtures but also the two-phase separation of liquid-phase components into a gaseous phase is known as pervaporation process, and the separation of liquid phases, and the separation of solid-rich concentrates in the similar way apart from liquids or lean solutions. The desired product might either be the permeate phase or the rejected phase. Single-stage separations, multistage separations, differential permeations, concurrent and counter current flow, with or without recycle, might occur simultaneously. Alongside, we frequently have the ability to simplify the process of correct mixing within a phase. Without incurring significant energy expenses, membrane processes can recover insignificant but valuable components from a main stream. The use of relatively authentic and non-harmful materials is required by the membrane technique, to make membrane processes potentially healthier for the environment.

Over the centuries, membrane separation technology has evolved into a respectable method of separation. The primary advantage of membrane technology is that it does not require the use of chemicals, consumes little energy, and has simple and well-organized process conduction. The phrase "membrane technology" refers to a broad category of distinctive separation techniques. Because a membrane is utilized in each of these processes, they are all of the same type. More and more often, groundwater, surface water, or waste water is converted into process water using membranes. Membranes are currently competitive with traditional methods. Semi-permeable membranes are a prerequisite for the membrane separation procedure. The membrane functions as a particular filter that

allows water to pass through while catching suspended particles and other materials. This is the basic idea behind the membrane. There are numerous ways to allow chemicals to pass through a membrane. These techniques include applying high pressure, maintaining a concentration gradient on both sides of the membrane, and adding an electric potential, as examples. Membranes can enter through a wall of selective separation.

Alternatives for flocculation, sediment purification methods, adsorption (sand and active carbon filters, ion exchangers), extraction, and distillation include membrane filtration. Selectivity and productivity are the two criteria that define how effective a membrane filtration process is performed. Retention or separation factor is a metric used to describe selectivity. Flux is a quantity used to describe productivity. Selectivity and productivity depends on the membrane. Membrane filtration can be classified into nano and reverse osmosis on one hand, and micro and ultra-filtration on the other hand. Micro filtration and ultra-filtration are employed when membrane filtration is used to remove bigger particles. The open nature of the membranes allows for maximum productivity and little pressure differences. Nano filtration and reverse osmosis are used to filter out salts from water. Since separation occurs *via* diffusion through the membrane, nano filtration and RO membranes do not operate on the basis of pores. While productivity is significantly lower, the pressure needed to execute nano filtration and reverse osmosis is significantly higher than the pressure needed to execute micro and ultra-filtration.

Membranes can be used for gas storage in biogas plants and can act as catalysts in syntheses in addition of being used for filtering, extraction, and distillation. Microfiltration, gas separation, ultrafiltration, membrane distillation, nano filtration, reverse osmosis, electrolysis, dialysis, and membrane contactors are all procedures that utilize membranes. The dairy business has many uses for membrane separation technologies. These are crucial in the treatment of effluent from the dairy industry and are employed in the concentration of milk, component separation, such as protein and lactose, filtration, and bacteria reduction.

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