



## Role of Drug Absorption in Bioequivalence Studies

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### DESCRIPTION

Drug absorption is a fundamental process in pharmacokinetics that determines the extent and rate at which an administered drug reaches the systemic circulation and becomes available for therapeutic action. It is a critical factor influencing bioavailability, which directly impacts the clinical efficacy and safety of pharmaceutical products. Understanding the mechanisms and variables affecting drug absorption is essential in the development and evaluation of formulations, particularly in studies related to bioequivalence and bioavailability.

Drug absorption primarily occurs through biological membranes, and the process is governed by several mechanisms including passive diffusion, facilitated diffusion, active transport, and endocytosis. Passive diffusion is the most common pathway, driven by the concentration gradient across the membrane, and is highly dependent on the physicochemical properties of the drug such as lipophilicity, molecular size, and degree of ionization. Lipid-soluble and non-ionized drugs generally cross membranes more efficiently, whereas polar or ionized compounds may require specific transport mechanisms. The route of administration significantly influences drug absorption. Oral administration is the most widely used route, but it presents challenges such as variable gastrointestinal pH, enzymatic degradation, and first-pass metabolism in the liver. These factors can reduce the fraction of the drug reaching systemic circulation. In contrast, parenteral routes like intravenous administration bypass absorption barriers and provide complete bioavailability, while intramuscular and subcutaneous routes depend on blood flow and tissue permeability. Other routes, including transdermal, nasal, and pulmonary delivery, are designed to enhance absorption and improve patient compliance.

Physiological factors play a vital role in drug absorption. Gastric emptying time, intestinal motility, surface area, and blood flow to the absorption site can all influence the rate and extent of absorption. For example, drugs absorbed in the small intestine benefit from its large surface area and rich blood supply. Additionally, the presence of food can alter drug dissolution and absorption, either enhancing or inhibiting the process depending

on the drug formulation and composition. Pharmaceutical factors are equally important in determining drug absorption. The formulation design, including particle size, salt form, and excipients, can significantly affect drug dissolution and permeability. Modified-release formulations are developed to control the release rate of the drug, thereby optimizing absorption and maintaining therapeutic levels over an extended period. Advances in drug delivery systems, such as nanoparticles, liposomes, and solid dispersions, have been employed to overcome solubility and permeability limitations, particularly for poorly water-soluble drugs.

Drug absorption is also influenced by interactions with other substances. Concomitant administration of multiple drugs can lead to competitive inhibition of transporters or metabolic enzymes, thereby altering absorption profiles. Additionally, excipients and dietary components may interact with drug molecules, affecting their solubility and stability. Understanding these interactions is crucial in predicting potential variability in drug response among patients. In the context of bioequivalence and bioavailability studies, drug absorption is a key parameter assessed through pharmacokinetic measurements such as maximum plasma concentration (C<sub>max</sub>), time to reach maximum concentration (T<sub>max</sub>), and area under the Concentration-Time Curve (AUC). These parameters provide insights into the rate and extent of absorption, enabling comparison between test and reference formulations. Regulatory agencies require that generic formulations demonstrate comparable absorption characteristics to ensure therapeutic equivalence.

In conclusion, drug absorption is a complex and multifactorial process that plays a central role in determining the pharmacokinetic profile of a drug. A comprehensive understanding of the factors influencing absorption is essential for the rational design of drug formulations and for ensuring consistent therapeutic outcomes. Continuous research and technological advancements are contributing to improved strategies for enhancing drug absorption and minimizing variability, thereby supporting the development of safe and effective pharmaceutical products.

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**Received:** 28-Jan-2026, Manuscript No. JBB-26-31382; **Editor assigned:** 30-Jan-2026, PreQC No. JBB-26-31382 (PQ); **Reviewed:** 13-Feb-2026, QC No. JBB-26-31382; **Revised:** 20-Feb-2026, Manuscript No. JBB-26-31382 (R); **Published:** 27-Feb-2026, DOI: 10.35248/0975-0851.26.18.674

**Citation:** Mezler L. (2026). Role of Drug Absorption in Bioequivalence Studies. *J Bioequiv Availab.* 18:674.

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