



Pharmaceutical Removal Membrane Technology: Advanced Filtration Approaches for Protecting Water Quality

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DESCRIPTION

Pharmaceutical Removal Membrane Technology refers to specialized filtration systems designed to eliminate pharmaceutical compounds from water sources. The increasing presence of pharmaceutical residues in wastewater has created a need for efficient treatment approaches capable of removing complex chemical substances. Membrane-based technologies provide selective separation methods that can reduce pharmaceutical contaminants and improve the quality of treated water for environmental and industrial applications. Pharmaceutical compounds enter aquatic environments through various pathways, including human consumption, medical facilities, pharmaceutical manufacturing and agricultural activities. Conventional wastewater treatment processes may not completely remove many pharmaceutical molecules because these substances often exist at low concentrations and possess different chemical characteristics. Membrane technologies offer additional treatment capabilities by using selective barriers that separate unwanted compounds from water streams.

Membrane filtration systems operate through controlled movement of water and dissolved substances across selective layers. The ability of a membrane to remove pharmaceutical compounds depends on several factors, including pore size, molecular structure, surface chemistry, charge interactions and operating conditions. Different membrane types provide different levels of separation efficiency depending on the target pharmaceutical substances and treatment requirements. Nanofiltration membranes are commonly applied for pharmaceutical removal because they can separate small organic molecules, dissolved ions and other contaminants. These membranes contain selective layers that allow water molecules to pass while restricting many pharmaceutical compounds. Their intermediate separation ability between ultrafiltration and reverse osmosis makes them useful for treating wastewater containing diverse chemical substances.

Reverse osmosis membranes provide a high level of contaminant removal due to their dense selective layers. These membranes can restrict many pharmaceutical molecules, salts and dissolved compounds. Reverse osmosis is widely used in advanced water purification systems where high-quality treated water is required. However, operational factors such as energy demand, membrane fouling and concentrate management must be considered during application. Ultrafiltration membranes are generally used for removing larger particles, microorganisms and suspended materials. Although many pharmaceutical molecules are smaller than the pore size of ultrafiltration membranes, surface modification and combination with other treatment methods can improve their ability to capture specific compounds.

Membrane surface modification plays an important role in improving pharmaceutical removal performance. Changing membrane surface characteristics can influence interactions between pharmaceutical molecules and the membrane material. Hydrophilic coatings, charged surfaces and functional materials can improve adsorption and separation behavior, allowing membranes to remove a wider range of pharmaceutical substances. Composite membranes have received attention because they combine multiple materials to improve filtration characteristics. A composite structure may include a support layer and a selective layer with specific separation properties. This design allows engineers to adjust membrane characteristics according to treatment requirements and target contaminants.

Nanomaterials are also incorporated into pharmaceutical removal membranes to improve performance. Materials such as graphene-based compounds, metal nanoparticles and porous structures can modify membrane properties. These materials may improve contaminant interaction, increase water movement and reduce unwanted accumulation on membrane surfaces. Membrane fouling remains an important consideration in pharmaceutical wastewater treatment. Organic compounds, microorganisms and inorganic substances may accumulate on membrane surfaces and reduce filtration efficiency. Fouling control strategies include surface modification, cleaning

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methods and improved membrane materials that reduce unwanted deposits.

Pharmaceutical removal membrane technology has significant applications in municipal wastewater treatment. Treated wastewater is increasingly reused for agricultural, industrial and environmental purposes. Removing pharmaceutical residues before reuse helps improve water quality and reduce the movement of chemical contaminants into natural ecosystems. Hospitals and healthcare facilities also benefit from advanced membrane treatment systems. Wastewater from medical facilities may contain antibiotics, hormones, pain-relieving compounds and other pharmaceutical substances. Membrane technologies can provide additional treatment steps to reduce these compounds before wastewater reaches public treatment systems.

Pharmaceutical manufacturing industries require specialized wastewater management approaches because production processes may generate concentrated chemical residues. Membrane systems can support separation and recovery processes while reducing the release of pharmaceutical

compounds into the environment. The effectiveness of pharmaceutical removal membranes depends on the properties of target compounds. Factors such as molecular size, chemical structure, hydrophobicity and electrical charge influence interactions between pharmaceutical molecules and membrane surfaces. Understanding these factors helps in selecting suitable membrane materials and operating conditions.

Sustainable development of pharmaceutical removal membranes focuses on reducing energy consumption, improving material durability and increasing treatment efficiency. Researchers are exploring environmentally friendly membrane materials and improved process designs to support long-term wastewater management. Despite significant advantages, pharmaceutical removal membrane technology faces several challenges. Membrane cost, cleaning requirements, energy consumption and disposal of concentrated waste streams require careful consideration. Continued improvements in materials and system design are needed to support wider application.