

## Innovative Methods of Chlorine Dioxide Hurdle Technology for Food Safety

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### DESCRIPTION

Food safety is a paramount concern in the modern world. Consumers expect the food they purchase to be safe for consumption, and regulatory agencies impose strict standards on food producers to ensure public health. Microbial contamination remains one of the leading causes of foodborne illnesses, prompting the food industry to constantly seek innovative solutions to enhance food safety. One such innovation is the application of chlorine dioxide-based hurdle technology.

This approach combines the use of chlorine dioxide with other hurdles, such as pH control and temperature management, to effectively reduce microbial pathogens and spoilage organisms in various food products. In this comprehensive discussion, we will explore the principles, benefits, and applications of chlorine dioxide-based hurdle technology, as well as its role in improving microbial food safety.

Chlorine dioxide is a powerful oxidizing agent with broadspectrum antimicrobial properties. Different chlorine which is commonly used for water disinfection, chlorine dioxide is less reactive with organic matter, making it a safer and more effective choice for treating food products. The use of chlorine dioxide in food processing has gained popularity due to its ability to destroy pathogenic bacteria, viruses, molds, and yeasts.

The important value behind chlorine dioxide-based hurdle technology is the synergistic effect achieved by combining multiple hurdles to control microbial growth. These hurdles can include the use of chlorine dioxide as a primary disinfectant, but they also involve factors such as adjusting pH levels, optimizing temperature, and employing packaging techniques. By integrating these hurdles, food producers create an environment that is less conducive to the survival and growth of microorganisms, thereby enhancing food safety.

#### Benefits of chlorine dioxide-based hurdle technology

Wide spectrum of microbial control: Chlorine dioxide is effective against a broad range of microorganisms, including bacteria, viruses, and fungi. This versatility makes it a valuable tool for safeguarding diverse food products. **Reduced chemical residues:** Compared to some other antimicrobial agents, chlorine dioxide leaves behind fewer chemical residues on food. This is essential for ensuring that the final product meets regulatory standards and consumer preferences for minimal chemical exposure.

**Improved shelf life:** The combined effect of multiple hurdles in chlorine dioxide-based technology can significantly extend the shelf life of perishable foods. By inhibiting microbial growth and spoilage, the technology helps reduce food waste and associated economic losses.

**Enhanced food quality:** Beyond food safety, chlorine dioxidebased hurdle technology can contribute to improved food quality. It helps preserve the taste, texture, and nutritional value of products by minimizing the degradation caused by microbial activity.

# Applications of chlorine dioxide-based hurdle technology

**Fresh produce:** Fresh fruits and vegetables are susceptible to microbial contamination, which can occur at various stages, from cultivation to packaging. Chlorine dioxide-based hurdle technology is commonly employed for surface disinfection during post-harvest handling. It effectively reduces pathogens like *E.coli* and Salmonella, helping to ensure the safety of produce.

**Poultry and meat:** The meat and poultry industry faces constant challenges in controlling bacterial contamination. Chlorine dioxide-based solutions are used to decontaminate processing equipment, maintain water quality in chilling tanks, and treat meat surfaces. This technology helps reduce the risk of pathogens such as Campylobacter and Listeria.

**Seafood:** Seafood, particularly shellfish, can carry harmful Vibrio species. Chlorine dioxide-based hurdle technology is used to disinfect water used in seafood processing and to control microbial loads on seafood surfaces, ensuring that products meet safety standards.

**Dairy products:** Dairy products, including milk and cheese, are susceptible to spoilage by lactic acid bacteria and molds. The

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application of chlorine dioxide-based hurdles, along with proper refrigeration, extends the shelf life of these products while preserving their quality.

**Beverage industry:** In the beverage industry, chlorine dioxide is employed for water disinfection and as a sanitizer for equipment. This helps prevent contamination of beverages, such as juices and soft drinks, during production.

#### Challenges and considerations

While chlorine dioxide-based hurdle technology offers significant benefits, it also presents certain challenges and considerations that must be:

**Regulatory compliance:** Food producers must adhere to strict regulations governing the use of antimicrobial agents, including chlorine dioxide. Ensuring compliance with these regulations is essential to avoid legal and safety issues.

**Residuals and by-products:** Careful monitoring is required to minimize the formation of undesirable by-products, such as

chlorite ions, which can occur when chlorine dioxide is used in excess.

**pH** and temperature control: Maintaining optimal pH levels and temperature ranges can be challenging in some food processing environments. Deviations from these parameters can affect the effectiveness of chlorine dioxide-based technology.

Chlorine dioxide-based hurdle technology represents a powerful approach to improving microbial food safety across a wide range of food products. By combining the antimicrobial properties of chlorine dioxide with other hurdles, food producers can create an environment that inhibits microbial growth, extends shelf life, and enhances food quality. While this technology offers numerous benefits, it also requires careful attention to regulatory compliance, residual management, and consumer perception. As the food industry continues to prioritize safety and quality, chlorine dioxide-based hurdle technology is poised to play an increasingly important role in safeguarding the global food supply and protecting public health.