

## Food Processing Equipment: A Complete Overview of Contamination Risks and Prevention Techniques

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## DESCRIPTION

Food processing is the transformation of raw ingredients into food items that are prepared for consumption. From grinding and chopping to blending and baking, food processing involves a variety of machines and techniques to prepare food for the consumer. But as with any other industry, food processing comes with many risks of contamination chemical, microbial, and physical. While it's impossible to eliminate these risks completely, there are steps that food processors can take to reduce the risk of contamination in their products. This studies the various types of contamination risks associated with food processing equipment and outlines some key strategies for prevention.

## Types of food contamination

Food contamination is an umbrella term that can refer to a variety of issues related to food safety. Chemical contaminants, which include pesticides, herbicides, toxins, mold, or metals; microbial pathogens such as bacteria or viruses; and physical objects such as glass or plastic pieces are all examples of potential hazards in processed foods. These hazards can be introduced into foods at any stage in the production process from farming and harvesting through packaging and distribution.

**Physical contamination:** Physical contamination occurs when foreign materials are unintentionally introduced into the food through contact with equipment or machinery. Common examples include small pieces of metal, plastic or fabric, glass fragments, hair strands, dirt or dust particles, insects or other living organisms. Physical contaminants can easily end up inside food products if they are not properly screened out by proper cleaning practices or sieving processes during production. To prevent physical contamination from occurring it is important to check all incoming raw materials for foreign objects before beginning production and also inspect all equipment on a regular basis for any signs of damage or wear that could lead to a potential contaminant entering the food supply.

**Chemical contamination:** Chemical contaminants can enter food as a result of improper handling or storage procedures such as incorrect dosage amounts during processing or inadequate cleaning practices leading to chemical residue that has been left behind by previous processes on the machinery. It is important to pay careful attention when using chemicals in production as even small amounts can be harmful if ingested. Furthermore, any chemicals used should be stored correctly away from the production area and handled only by trained personnel who have been instructed on proper handling procedures. Additionally, all surfaces should be regularly cleaned using approved cleaning agents in order to prevent any potential buildup of chemical residue on equipment surfaces which can then transfer into foods during production.

Microbial contamination: Microbial contaminants can enter foods through contact with unclean surfaces which have become contaminated with bacteria from sources such as human contact or animal waste products. It is essential that all surfaces come into contact with foods are prepared correctly by sanitizing them thoroughly before processing begins using approved sanitization agents such as chlorine dioxide gas mixes or ozone gas mixes which are highly effective at killing harmful bacteria. Additionally, workers should follow strict hygiene protocols when working around foods including wearing protective clothing such as gloves and face masks when necessary as well as washing their hands regularly throughout the day in order to ensure no contaminants are transferred onto surfaces where they may then transfer onto foods during production processes.

## Causes of contamination in food processing equipment

Food processing is an essential process for any food production company. This process involves a set of complex activities that can significantly affect the health and safety of consumers if not handled properly. Among the many challenges that food processing presents, contamination is one of the biggest risks and can lead to serious health consequences for consumers and

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financial losses for manufacturers. The causes of contamination in food processing equipment can be divided into three main categories; improper maintenance, environmental factors, and human inaccuracy.

**Improper Maintenance:** One of the most common causes of contamination in food processing equipment is improper maintenance. Poorly maintained machinery or equipment may have cracks, crevices, or hidden surfaces where bacteria can accumulate over time. It's also possible for particles from previous batches to remain on surfaces and contaminate new batches. If machines or equipment are not frequently cleaned and inspected, it's difficult to detect these issues early on.

**Environmental Factors:** Environmental factors play a significant role when it comes to contamination in food processing equipment. For instance, if the environment where the products

are stored isn't properly controlled in terms of temperature and humidity levels, this could increase the risk of microbial growth and contamination. Additionally, if dust or other contaminants are present in the air or environment they could find their way onto food products or machinery.

Food processing is a necessary step for many of us to enjoy our favorite foods. Unfortunately, food contaminations can occur at any point in the process which can pose a serious health risk. It is important for food processing companies to implement strategies to reduce or prevent contamination, such as using modern food processing equipment and adhering to strict health and safety protocols. Good preparation practices must be followed when handling raw materials and in the production line and regular sanitation must be done with highquality cleaning tools and products.