



## Advanced Fabrication Routes for Bioinspired Selective Membranes

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### DESCRIPTION

Advanced fabrication routes for bioinspired selective membranes focus on creating engineered structures that replicate selective transport behavior observed in natural systems. Biological membranes achieve separation through highly organized nanoscale architectures where molecular movement is regulated by structural channels and surface interactions. Translating these features into synthetic systems requires fabrication methods capable of controlling morphology, composition and interfacial properties with high precision. One widely used approach involves layer-by-layer assembly, where alternating deposition of positively and negatively charged materials builds thin films with controlled thickness. This method allows precise tuning of membrane structure at nanoscale levels. By adjusting the number of layers and the nature of deposited materials, it becomes possible to influence permeability and selectivity. In bioinspired designs, this technique is often used to mimic the stratified organization found in natural membranes.

Interfacial polymerization is another important fabrication route. In this method, two reactive monomers meet at an interface and form a thin selective layer. This process is commonly used to create dense barrier films on porous supports. The resulting structure exhibits high selectivity due to tightly packed polymer networks. Control over reaction time, monomer concentration and temperature allows adjustment of membrane characteristics. Self-assembly techniques also play a significant role in bioinspired membrane fabrication. Certain molecules spontaneously organize into ordered structures due to chemical affinity and molecular interactions. Block copolymers, for example, can form periodic nanoscale domains that resemble biological layers. These domains create pathways for selective transport while maintaining structural stability. The ability to guide self-assembly through environmental conditions such as solvent choice or temperature enables flexible design options.

Electrospinning is another fabrication method used to produce fibrous membrane structures. In this technique, a high-voltage electric field draws polymer solutions into fine fibers that form porous mats. These fibrous structures provide high surface area

and interconnected pathways for fluid transport. When modified with functional additives, electro spun membranes can exhibit selective transport properties similar to biological systems. Phase inversion is widely used for producing porous membranes with controlled morphology. During this process, a polymer solution undergoes phase separation when exposed to a non-solvent, resulting in solidification and pore formation. By adjusting parameters such as polymer concentration and solvent exchange rate, it is possible to control pore size distribution and structural uniformity. This method is frequently combined with bioinspired surface modifications to enhance selectivity.

Surface modification techniques are often applied after membrane fabrication to introduce bioinspired functionality. These modifications may include grafting of hydrophilic groups, deposition of thin functional coatings or incorporation of biomimetic molecules. Such treatments adjust surface energy, charge distribution and interaction behavior with transported species. These properties play a major role in determining selectivity and fouling resistance. Incorporation of biological elements such as protein channels is another advanced approach. These components can be embedded into synthetic matrices to replicate highly selective transport pathways found in living organisms. However, maintaining their structural stability requires compatible environments that prevent degradation. Support matrices are designed to provide both mechanical strength and a suitable microenvironment for biological function.

Additive manufacturing techniques, including 3D printing, are increasingly explored for membrane fabrication. These methods allow precise control over geometry and internal channel design. By constructing complex architectures layer by layer, it becomes possible to design membranes with spatially controlled transport pathways. This level of structural control supports development of systems with improved selectivity and efficiency. Plasma treatment is also used to modify membrane surfaces at a molecular level. Exposure to plasma introduces functional groups and alters surface energy, improving compatibility with water or other solvents. This technique allows fine tuning of surface properties without altering bulk structure.

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Hybrid fabrication approaches combine multiple techniques to achieve enhanced performance. For example, a membrane may be produced using phase inversion, followed by interfacial polymerization and surface functionalization. Such multi-step processes enable integration of different functional layers, each contributing specific properties such as mechanical strength, selectivity or antifouling behavior. Transport behavior in bioinspired membranes is closely linked to fabrication precision. Small variations in pore structure or surface chemistry can significantly influence separation performance. Therefore, control over fabrication conditions is essential for achieving consistent results. Applications of these membranes include water purification, gas separation, biomedical filtration and

chemical processing. Their ability to regulate molecular transport with high selectivity makes them suitable for systems where conventional membranes may not achieve desired separation outcomes.

In conclusion, advanced fabrication routes for bioinspired selective membranes involve a combination of physical, chemical and self-organizing techniques that enable precise control over structure and function. Continued refinement of these methods supports the development of membranes with improved selectivity, stability and application range across diverse separation technologies.